The company was established in 1993 as a specialized producer of the protective garments.

The garments are used by fire-fighters, rescue teams, workers in industry, police and military.

In 1996 the company received the certificate ISO 9001 – of the system guaranteeing good quality of the products - NQP Programme.

ISO 14001 – 2010, AQAP 2011

100 employees (aprox. 50 subcontractors)

65 % annual export
TURNOVER

- In 2014 – approximately 7,2 mil. EUR

Consumption of NOMEX in kilos
OUR ADVANTAGES

• Production in the Czech Republic
• Flexibility
• Skilled and trained workers
• High-tech products
• Development department – 4 technologists
• Variety of options and models produced according to a particular market demand
EN 469:2005
Garment’s composition

Material composition of TIGER PLUS:
1) Outer shell – NOMEX DIAMOND Ultra - 210g/m2, SOFIGUARD performance
2) Moisture barrier - GORE-TEX Fireblocker N 2 ly, 140g/m2
3) Thermal barrier - NOMEX Comfort / Aramid Grid, 200g/m2, finish : SDRY

**Total weight 550g/m2**

EN 469 requirements

- Flame spread – EN ISO 15025

<table>
<thead>
<tr>
<th>Requirements</th>
<th>TIGER Plus</th>
<th>TIGER MATRIX</th>
</tr>
</thead>
<tbody>
<tr>
<td>- No burn</td>
<td>passes</td>
<td>passes</td>
</tr>
<tr>
<td>- No holes</td>
<td></td>
<td></td>
</tr>
<tr>
<td>- No molten particles</td>
<td></td>
<td></td>
</tr>
<tr>
<td>- No seam open</td>
<td></td>
<td></td>
</tr>
<tr>
<td>- Hardwear functioning</td>
<td></td>
<td></td>
</tr>
<tr>
<td>- Spontaneous flaming time ≤ 2 s</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>- Afterglow time ≤ 2 s</td>
<td>0</td>
<td>0</td>
</tr>
</tbody>
</table>
**EN 469 requirements**

- **Heat transfer - flame – EN 367**

<table>
<thead>
<tr>
<th>Requirement</th>
<th>TIGER Plus</th>
<th>TIGER MATRIX</th>
</tr>
</thead>
<tbody>
<tr>
<td>HTI24 ≥ 18,0 s</td>
<td>21</td>
<td>16,5</td>
</tr>
<tr>
<td>HTI24 - HTI12 ≥ 4,0 s</td>
<td>6,1</td>
<td>5,1</td>
</tr>
</tbody>
</table>

- **Heat transfer – radiation – EN ISO 6942**  
  (Heat flux 40 kW/m²)

<table>
<thead>
<tr>
<th>Requirement</th>
<th>TIGER Plus</th>
<th>TIGER MATRIX</th>
</tr>
</thead>
<tbody>
<tr>
<td>RHTI24 ≥ 18,0 s</td>
<td>22,7</td>
<td>19,6</td>
</tr>
<tr>
<td>RHTI24 - RHTI12 ≥ 4,0 s</td>
<td>7,5</td>
<td>6,3</td>
</tr>
</tbody>
</table>

- **Residual strength of material when exposed to radiant heat**

  EN ISO 13934-1, annex A according to EN ISO 6942:2002 heat flux 10 kW/m².

<table>
<thead>
<tr>
<th>Requirement</th>
<th>TIGER Plus</th>
<th>TIGER MATRIX</th>
</tr>
</thead>
<tbody>
<tr>
<td>≥ 450 N</td>
<td>1298 / 1153</td>
<td>1709 / 1326</td>
</tr>
</tbody>
</table>

- **Tensile strength – EN ISO 13934-1**

<table>
<thead>
<tr>
<th>Requirement</th>
<th>TIGER Plus</th>
<th>TIGER MATRIX</th>
</tr>
</thead>
<tbody>
<tr>
<td>≥ 450 N</td>
<td>1220 / 1000</td>
<td>2400 / 2200</td>
</tr>
</tbody>
</table>

- **Tear strength – EN ISO 13937-2**

<table>
<thead>
<tr>
<th>Requirement</th>
<th>TIGER Plus</th>
<th>TIGER MATRIX</th>
</tr>
</thead>
<tbody>
<tr>
<td>≥ 25 N</td>
<td>114 / 104</td>
<td>153 / 156</td>
</tr>
</tbody>
</table>
EN 469 requirements

• Resistance to water penetration – EN 20811

<table>
<thead>
<tr>
<th>Requirement</th>
<th>TIGER Plus</th>
<th>TIGER MATRIX</th>
</tr>
</thead>
<tbody>
<tr>
<td>level 2 ≥ 20 kPa</td>
<td>180</td>
<td>180</td>
</tr>
</tbody>
</table>

• Water vapour resistance – EN 31092

<table>
<thead>
<tr>
<th>Requirement</th>
<th>TIGER Plus</th>
<th>TIGER MATRIX</th>
</tr>
</thead>
<tbody>
<tr>
<td>level 2 ≤ 30 m²Pa/W</td>
<td>14.5</td>
<td>18.6</td>
</tr>
</tbody>
</table>

EN 469 requirements

• Resistance to penetration of liquid chemicals - EN ISO 6530 - after 25 washing cycles

| Index R – 40% NaOH     | > 80       | 99,0         |
| Index R – 36% HCl      | > 80       | 97,7         |
| Index R – 30% H₂SO₄    | > 80       | 99,3         |
| Index R – O-Xylen      | > 80       | 97,3         |

• Surface wetting - EN ISO 24920

| Degree ≥ 4             | Result 4 (after 25 washing cycles) treatment SOFIGUARD |
EN 469 requirements

Visibility – EN 471:2003 (annex B)

| Minimal area of reflective material | 0.13 m² |
| Minimal area of fluorescent material | 0.20 m² |

Burn injury prediction

Mannequin test - EN ISO 13506

- 122 sensors
- exposition time 8 s
- 12 gas burners
- heat flow 84 kW / m²
- information: 2nd and 3rd burn degree, total burn injury, place of burn, survival chance
Burn injury prediction
Mannequin test - EN ISO 13506

EN 469:2014
EN 469: 2014

• July 2014 published (CEN = European Committee for Standardization)
• Several mistakes - CEN agreed to disharmonize EN 469:2014 and keep EN 469:2005 in the Official Journal
• 12.12.2014 harmonized standard in the Official Journal
• 31.1.2015 - EN 469:2005 - date of cessation of presumption of conformity
• national Committee for Standardization - several months for harmonization

What will be?

• CEN have asked the Commission to correct
• To remove EN 469:2014
• To re-instate EN 469:2005
• Corrected EN 469:2014 in September 2015
TIGER PLUS

Protective clothing is classified in the 3rd category certified by Notified Body no. 1023 - Institut pro testování a certifikaci, a.s., Zlín, Česká Republika. The product meets the European regulation No. 89/686/EHS. The main protective personal garment requirements are specified in the following parts of the directive 89/686/EHS:

Appendix 2 part 1 General requirements for all personal protective clothing

Appendix 2 part 2 Additional requirements for more types of personal protective clothing, especially:

1.1 article 2.2 covering protected parts of the body
2.2 article 2.6 clothing durability
3.1 article 2.8 for use in very dangerous situations
5.1 article 2.12 equipped with one or more identification or distinctive marks directly or indirectly connected with health and safety
6.1 article 2.13 clothing capable of signalling the user’s presence visually
7.1 article 2.14 protecting against multiple risk

Appendix 3 Additional requirements for special risks, especially:

- article 3.6 protection against heat and / or fire
- article 3.7 protection against cold

EN ISO 130506 Predictions of burns injuries according to ISO 130506

The clothing serves as a protection of fire fighter’s body during firefighting and during associated activities with an exception of the actions with a presence of chemicals or gases (only covers a possibility of accidental spray by chemical or flammable liquids).

The clothing can also be used as a part of complete protection system in order to avoid any inflammable discharges (with an exception of environment with atmosphere enriched by oxygen and protection against electric, voltage in distribution networks).

The protective clothing can be ONE T piece upper part on foundation garment, which means foundation garment made of artificial fibres, e.g. polyamide, polyester.

The clothing is also used for the protection against unfavorable weather (for example rain, snow, fog and earth water content as well as against cold environment).

The clothing protects upper as well as bottom part of body, including neck, arms up to wrists and legs up to ankles according to the above described standard.

The clothing in combination with other protective measures – safety helmet, gloves, hood, and shoes – provides a complex protection of fire fighter against risks determined in the respective standards:

- EN ISO 13688:2011 Protective clothing – General requirements
- EN 1149-5:2008 Protective clothing – Electrostatic properties
- EN 342:2004 Protective clothing – Ensembles and garments for protection against cold

<table>
<thead>
<tr>
<th>Clause/Paragraph/Table/Figure</th>
<th>Change</th>
</tr>
</thead>
<tbody>
<tr>
<td>4.4 Interface areas – outer two piece suit</td>
<td>Undefined test of the overlap replaced by appropriate test method.</td>
</tr>
<tr>
<td>4.5 Ant-wicking barrier</td>
<td>Width of wicking barrier limited</td>
</tr>
<tr>
<td>4.9 Closure system</td>
<td>New wording on closure system</td>
</tr>
<tr>
<td>5.2 Pre-treatment</td>
<td>At least 5 washing cycles before all tests of Clause B without exception</td>
</tr>
<tr>
<td>5.3 Finishing detergent by closing</td>
<td>New requirement regarding re-impregnation</td>
</tr>
<tr>
<td>6.10 Dimensional change</td>
<td>New requirement for non-woven or knitted materials ≤ 5 %</td>
</tr>
<tr>
<td>6.13 Water vapour resistance (marked with Z1 or Z2)</td>
<td>Maximum value of water vapour resistance re-introduced with 45 m² Pa/W for level 1</td>
</tr>
<tr>
<td>6.14 Visibility</td>
<td>Requirements on visibility moved from Annex B into the standard.</td>
</tr>
<tr>
<td>7.4.2.1 Marking</td>
<td>Marking X for heat transmission levels combined.</td>
</tr>
</tbody>
</table>

Annex B: Visibility:

- New Annex B Determination of resulting property for rating and classification.

Annex E: informative

Test method for complete garment deleted and referred to ISO 130506 in 6.14.

Total burn prediction area (2nd and 3rd degree) – 7,1 %

EN 469:2005/A1:2006 Protective clothing for firefighters

EN 342:2004 Protective clothing – Ensembles and garments for protection against cold
Effective thermal insulation R – 0.79 m²K/W
Air permeability – level 3
Resistance to water penetration – level 2

EN 378
EN 60412-2:2009

Protective clothing – Protection against rain

Resistance to water penetration – level 3
Water vapour resistance – level 2

IEC 61482

Protective clothing against the thermal hazards of an electric arc:

Class 2:
- Resistance to thermal hazards of an electric arc: 2
- Prospective electric arc current: 7 kA
- Arc duration: 500 ms
- Voltage: 400 V

Material composition:

Outer shell material: NOMEX® DIAMOND Ultra, 210 g/m²
Nomex:
- GORE-TEX Stretchloft, 140 g/m²
Thermal barrier: NOMEX Comfor, Azurial Grid, 200 g/m²
Reflective material: Schichtauf 9687, 9887, 9840 – 50, 75 mm
Design:
- Jacket + trousers

Clothing impregnation:

Top material is equipped with a multifunctional impregnation SOFIGUARD® Performance that secures protection against water and chemicals.

We guarantee 25 washing cycles before any re-impregnation with respect to the achieved results. We assure an insurance against liquid chemicals and surface wetting. We recommend keeping exact records on clothing maintenance.

Differences from parameters specified in IEC 61482-3 can cause serious circumstances.

Level of protection – achieved effectiveness of protective clothing:

Mandatory conditions (Mandatories):

- Iron at maximal temperature 110 °C, carefully with steam.
- Do not dry in direct sunlight.
- Do not bleach.
- Do not dry the garment in a tumble dryer set at a temperature higher than 60 °C.
- Dyeing can result in excessive shrinkage. The producer guarantees min. 25 washing cycles before any re-impregnation when all stages of the maintenance are followed.

- The product can be cleaned by steam/chemicals, non-flammable solvents and all dyes/developers/stains must be removed under a symbol P. General cleaning steps are without a limitation.
- Professional wet cleaning.

Finally we would like to draw your attention to the fact that material NOMEX® is as other chemical materials with high share of paraaramide sensitive to direct daylight. To eliminate mechanical and visual abrasion of the outer material of the garment it is essential to observe the following laying down procedures: constantly tidy done re-impregnation. We absolutely recommend to avoid mechanical abrasion by its weight in the dryer.

We recommend washing both in industrial and household washing machines. Recommended wash temperatures are set at 40 °C with reduced mechanical action, with maximum wash temperature set at 60 °C with reduced mechanical action. Temperature of 40 °C is suitable for very dirty clothing and also producers of detergent and machines (prefer use of so called softeners).

Close all zippers and velcro closures before washing to avoid abrasion. The drying must be set at 60 °C.

Optimal level of machine boiling is 2/3, with maximum possible water level and lower spinning speed. After washing (before drying process) the garment should be spun enough not to cause mechanical abrasion by its weight in the dryer.

Do not use any softeners!

Finally we would like to draw your attention to a fact that material NOMEX® is as other chemical materials with high share of paraaramide sensitive to direct daylight. To eliminate mechanical and visual abrasion of the outer material of the garment it is essential to observe the following laying down procedures: constantly tidy done re-impregnation. We absolutely recommend to avoid mechanical abrasion by its weight in the dryer.

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Close all zippers and velcro closures before washing to avoid abrasion. The drying must be set at 60 °C.

Optimal level of machine boiling is 2/3, with maximum possible water level and lower spinning speed. After washing (before drying process) the garment should be spun enough not to cause mechanical abrasion by its weight in the dryer.

Do not use any softeners!

In case of accidental stain by a liquid chemical substance or flammable liquid during the wear at a place with a fire and/or heat exposure immediately have the place, take the clothing off and clean it, possibly do not use any automatic dryer and put it out of service.

Person wearing the protective clothing diffusing an electronic charge must be properly grounded. Electric resistance between person and earth must be smaller than 10 Ω. It can be secured by wearing of suitable shoes for example. The clothing must not be taken off at vicinity of flammable or explosive atmosphere, or during handling of flammable or explosive materials. The clothing must not be also used in the environment enriched by oxygen without previous approval by a responsible safety technician. The electronic protective function of the protective clothing can be influenced by wearing and leaning, washing and possible contamination. The protective clothing diffusing the electronic charge must cover permanently all materials without this property during using.

When using this clothing as a protection against the thermal hazards of an electric arc it is necessary to consider actual working conditions. Differences from parameters specified in IEC 61482-3 can cause serious circumstances.

Specifically:

Level of protection

- Level 2
- Level 3
- Level 4
- Level 5

Recommended wash temperature set at 60 °C

Recommended drying temperature set at 60 °C

Personal protective equipment

- Protective jacket
- Protective trousers

- Level 3
- Level 4
- Level 5

Use of softeners: Do not use any softeners!

Storage:

- Do not expose the clothing directly to sunlight and UV radiation.
- Do not keep it in a humid place.
- Protect the clothing against direct sunlight and UV radiation.
- Pack it in a plastic bag, paper box.

Level of protection – achieved effectiveness of protective clothing:

Mandatory conditions (Mandatories):

- Iron at maximal temperature 110 °C, carefully with steam.
- Do not dry in direct sunlight.
- Do not bleach.
- Do not dry the garment in a tumble dryer set at a temperature higher than 60 °C.
- Dyeing can result in excessive shrinkage. The producer guarantees min. 25 washing cycles before any re-impregnation when all stages of the maintenance are followed.

- The product can be cleaned by steam/chemicals, non-flammable solvents and all dyes/developers/stains must be removed under a symbol P. General cleaning steps are without a limitation.
- Professional wet cleaning.

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When using this clothing as a protection against the thermal hazards of an electric arc it is necessary to consider actual working conditions. Differences from parameters specified in IEC 61482-3 can cause serious circumstances.
MAINTAINANCE

WASHING

- industrial and household washing machines.
- wash temperatures at 40°C with reduced mechanical action.
- all zippers and velcro closures closed before washing to avoid abrasion.
- PH of washing bath must not be higher than 10.
- Optimal level of machine loading is 2/3
- Sufficient squeezing necessary!
- Do not use any softeners!
MAINTAINANCE

DRYING

- hung or line dried in a warm air circulation room or tumble dry to 80% dry followed by hang drying.
- **drying the garment in two cycles (face and back part) in 2 x 20 minutes at maximal 60 °C.**
- **Optimal level of dryer loading is 2/3.**
- To reactivate the treatment SOFIGUARD® or PETROGUARD® the drying process should be carried out at temperature of **70 °C for a timescale of 15 minutes!!!**
- Don’t dry only one garment in the tumble dryer separately!

---

MAINTAINANCE

Evidence list of the clothing service and maintenance

<table>
<thead>
<tr>
<th>IDENTIFICATION FILE of a garment</th>
<th>no.</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>MODEL:</strong></td>
<td></td>
</tr>
<tr>
<td>Date of beginning of garment usage:</td>
<td></td>
</tr>
<tr>
<td>Surname</td>
<td></td>
</tr>
<tr>
<td>First name</td>
<td></td>
</tr>
<tr>
<td>Station</td>
<td></td>
</tr>
<tr>
<td>Station no.</td>
<td></td>
</tr>
</tbody>
</table>
## Summary of made inspections

### 1. Subject of check of the technical conditions (at least once a half year)

<table>
<thead>
<tr>
<th>No.</th>
<th>Type of damage / date</th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>contamination</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>heat damage</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>mechanical damage</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>ripping, damaged seams</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>changed colour ofoutershell</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>tightness of moisture barrier</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>damaged knitted fabric</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>damaged accessories (braces)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>9</td>
<td>damaged reflective tape</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

S = suitable, U = unsuitable - implement measures (point 3)

### 2. Summary of washing and reimpregnation cycles (W/R)

<table>
<thead>
<tr>
<th>Date of washing (1 - 10)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Date of washing (11 - 20)</td>
</tr>
<tr>
<td>Date of washing (21 - 30)</td>
</tr>
<tr>
<td>Date of washing (31 - 40)</td>
</tr>
</tbody>
</table>
### 3. Precaution specification

<table>
<thead>
<tr>
<th>No.</th>
<th>Description of the Damage</th>
<th>Date / Implemented Precaution</th>
</tr>
</thead>
<tbody>
<tr>
<td>I</td>
<td></td>
<td></td>
</tr>
<tr>
<td>II</td>
<td></td>
<td></td>
</tr>
<tr>
<td>III</td>
<td></td>
<td></td>
</tr>
<tr>
<td>IV</td>
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<tr>
<td>V</td>
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</tr>
<tr>
<td>VI</td>
<td></td>
<td></td>
</tr>
<tr>
<td>VII</td>
<td></td>
<td></td>
</tr>
<tr>
<td>VIII</td>
<td></td>
<td></td>
</tr>
<tr>
<td>IX</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### MAINTAINANCE

**Clothing Service Life**

- Duration of the protective clothing using is not fixed
- Influence:
  - Frequency of utilization
  - Environment
  - Maintenance and its frequency
  - UV radiation
  - Quality of used materials
- Clean the clothing according to the instructions
- Ensure skilled revision of the clothing by a responsible person in case of need repair it
- In case of excessive damage and failure of the protective properties of the clothing when the repair is not worthwhile, we recommend to put out of use
NEW DEVELOPMENT

GEPARD

• Outer shell material: GLADIATEUR 240 g/m²
• Membrane: CROSSTECH® Fireblocker 2L, 135 g/m²
• Thermal barrier: ISO AIR® WQA 5102, 190 g/m²
• Total weight - 565g/m²

• Outer shell material: GLADIATEUR 240 g/m²
• Membrane: CROSSTECH® Fireblocker 2L, 135 g/m²
• Thermal barrier: NOMEX® Comfort / Aramid Grid, 200 g/m²
• Total weight - 575g/m²

• Outer shell material: GLADIATEUR 240 g/m²
• Membrane: CROSSTECH® Fireblocker 2L, 135 g/m²
• Thermal barrier: NOMEX®III/NOMEX® Comfort, 135g/m²
• Total weight - 510g/m²
GEPARD

FEATURES
• materials of the highest quality
• three possible material compositions
• possibility of combination of material constructions
• unique design
• high protection
• high mechanical parameters

GEPARD

FEATURES
• absolutely fantastic look after 20 washing cycles!
**DESIGN - JACKET**
- Sporty design
- Fluorescent stitching®
- Simple and safety collar closure
- Armpit wings for free movement of arms
- Shaped sleeves
- Reinforced shoulders and elbows
- End of sleeves conforms to gloves TIGER line
- Half-bellow down pockets with slant opening
- Bellow radio pocket with adjustable depth
- Inner pocket, mobile and pen pocket
- Check and repair inspection zipper
- Patented SMART SEAM SAVER

**DESIGN - TROUSERS**
- Sporty design
- Fluorescent stitching®
- Higher back part with new fixation of braces
- 2 thigh bellow pockets
- 2 waist inside pockets
- Waist adjustments
- Shaped knees & BOROLON reinforcement & neoprene padding
- Reinforced hem with higher position of back part
- Anti-slip elastic band at the edge of the cuffs
- Step seam moved forward – prevents from threads abrasion
- Check and repair inspection zipper
- Patented SMART SEAM SAVER
TAURUS

• Removable lining and its advantage
  - Better maintainance, separate washing
  - Reimpregnation
  - Repairs
Thank you for your attention!